



Uncoated High-Speed Steel Pipe and Conduit Thread Tap

Economy Carbon Steel, 1/8 NPT

\$8.85 Each
2525A112



Chamfer Type	Plug
Application	Closed-End Hole Threading, Through-Hole Threading
Pipe Size	1/8
Thread Type	NPT
Threads Per Inch	27
Thread Length	3/4"
Overall Length	2 1/8"
Number of Tapping Ends	1
Maximum Tapping Depth	3/4"
Drill Bit	
Size	R
Decimal Size Equivalent	0.339"
Thread Direction	Right Hand
For Use On	Steel, Iron, Stainless Steel, Nickel, Aluminum, Brass, Bronze, Copper, Plastic
Material	Uncoated Carbon Steel
Flute Type	Straight
Number of Flutes	4
Shank Type	Square
Individual/Set	Individual
RoHS	RoHS 3 (2015/863/EU) Compliant
REACH	REACH (EC 1907/2006) (01/16/2020, 205 SVHC) Compliant
Country of Origin	United States

Use these carbon steel taps for thread repair and occasional tapping of pipe and conduit. They can tap threads into most metal and plastic, but they have a shorter tool life than standard taps. With a square shank, they're compatible with tap wrenches and tap holders for drill presses and milling machines. All have a plug chamfer with 3-5 chamfered cutting threads, so they're suitable for start-to-finish tapping. When using them to tap closed-end holes, be sure to leave sufficient space at the bottom for chips to accumulate.